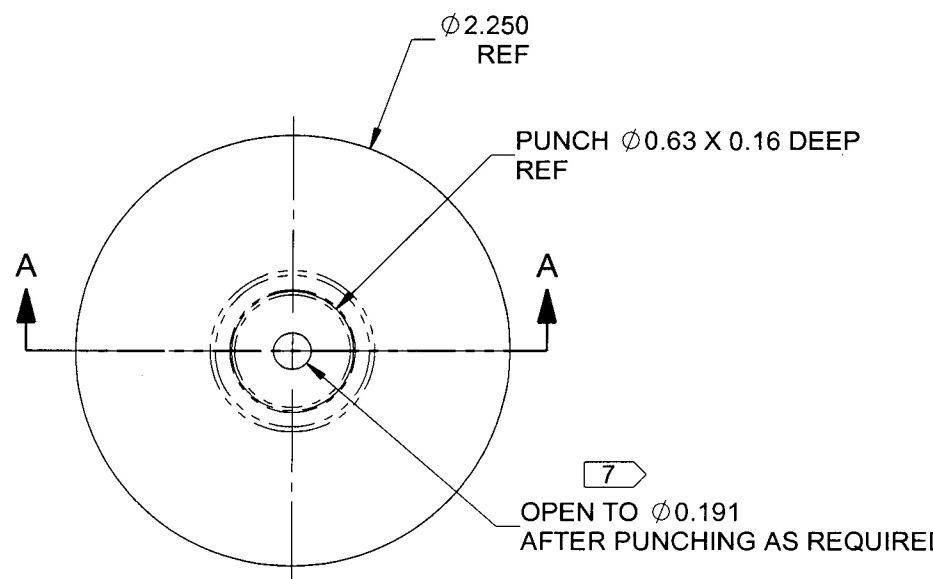


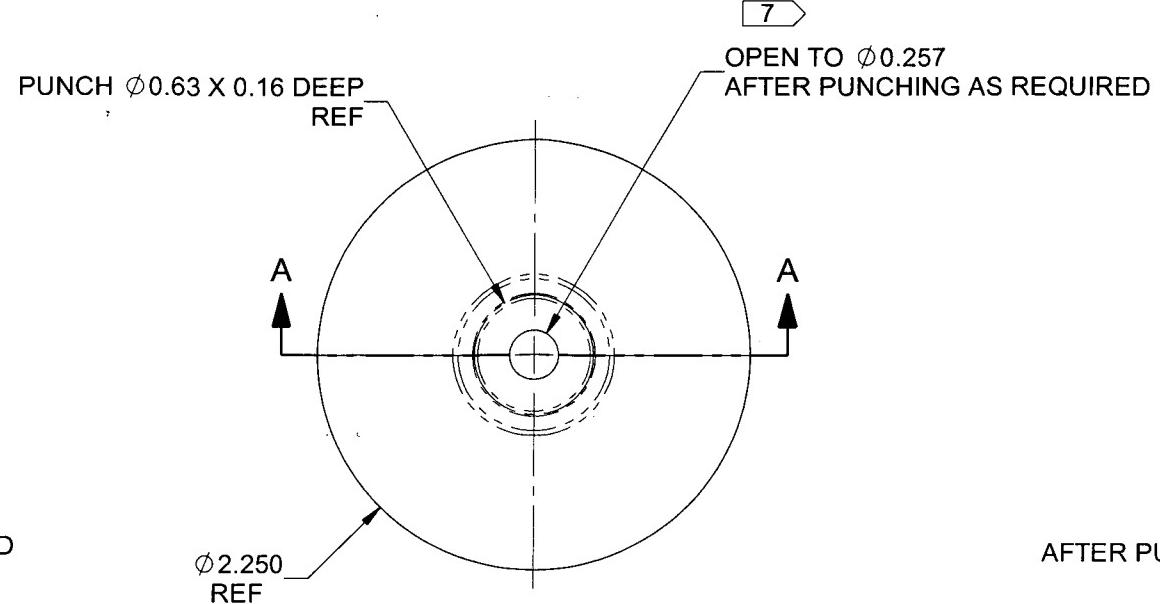
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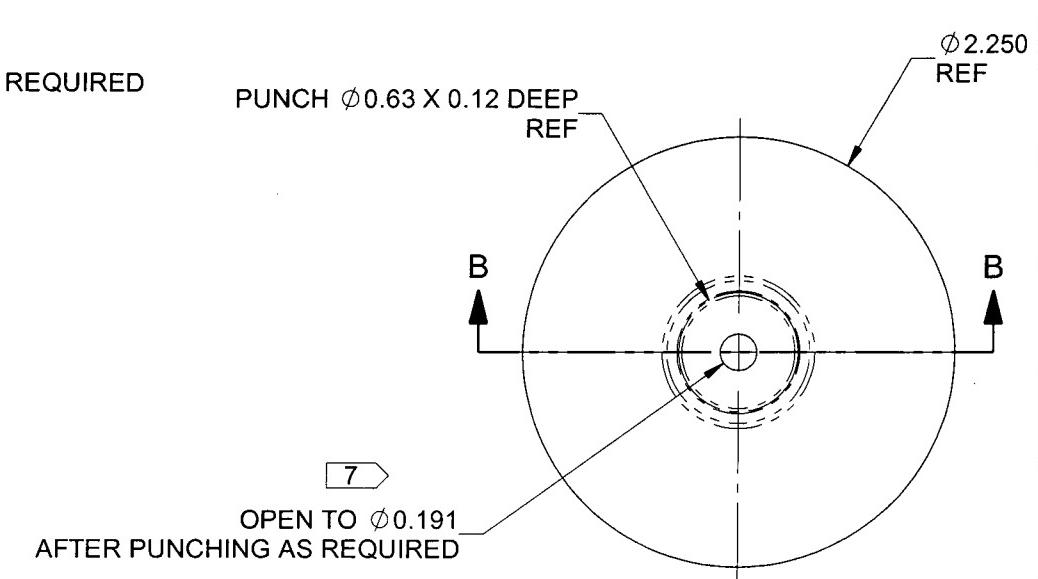
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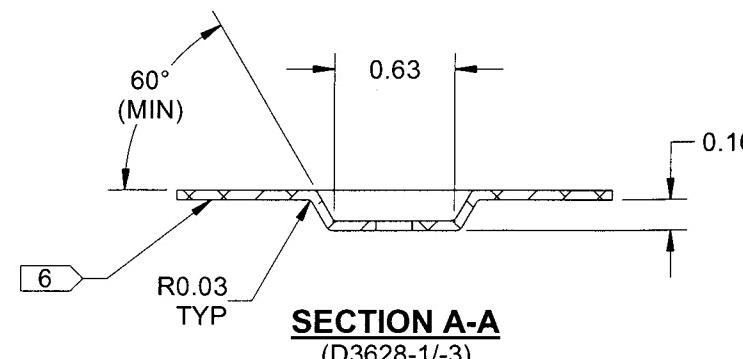
**D3628-1 CUPPED WASHER**



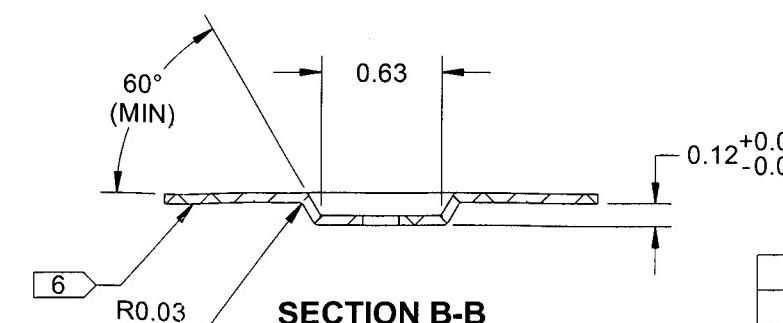
**D3628-3 CUPPED WASHER**



**C D3628-5 CUPPED WASHER**



**SECTION A-A**  
(D3628-1/-3)



**SECTION B-B**  
(D3628-5 ONLY)

- NOTES:**
- 1) MATERIAL: MADE FROM D3628-1F
  - 2) FINISH: NONE
  - 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.5
  - 7) WHEN DRILLING OUT THE CENTRE HOLE AFTER PUNCHING, ENSURE THAT THE HOLE IS DRILLED CONCENTRIC TO THE CUPPED AREA, WITHIN 0.03
  - 8) WEIGHT: 0.02 lbs

RELEASED  
2012-05-07  
*[Handwritten signature]*

C	UPDATE DWG TO CURRENT STD; ADD -5, ZN C1-1.	DC	12.04.19
B	REMOVE POWDER COAT	CB	07.07.09
A	NEW ISSUE	CB	07.06.08
REV.	DESCRIPTION		
DESIGN	<i>JL</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>JL</i>	DRAWING NO. <b>D3628</b>	
CHECKED	<i>AS</i>	REV. C SHEET 1 OF 2	
MFG. APPR.	<i>EZ</i>	TITLE <b>CUPPED WASHER</b>	
APPROVED	<i>WJ</i>	SCALE NTS	
DE APPR.	<i>WJ</i>	DATE <b>12.04.19</b>	
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8 7 6 5 4 3 2 1

D

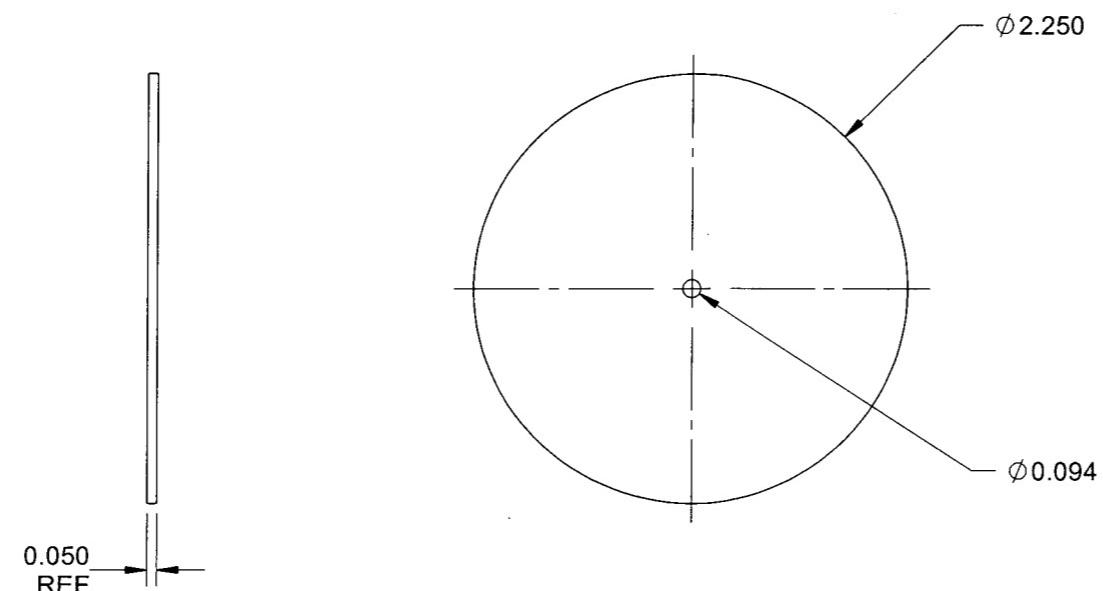
D

C

C

B

B



**D3628-1F FLAT PATTERN**

RELEASED  
2012-05-07  
*[Handwritten signature]*

**NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 18 GAUGE (0.050 THICK)  
ANNEALED, 2B FINISH  
PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240  
REF DART SPEC M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.02 lbs

DESIGN	<i>DC</i>	<b>DART AEROSPACE LTD</b>
DRAWN	<i>DC</i>	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>AB</i>	DRAWING NO.
MFG. APPR.	<i>EZ</i>	REV. C
APPROVED	<i>MP</i>	D3628
DE APPR.	<i>HA</i>	SHEET 2 OF 2
DATE	12.04.19	TITLE
		SCALE
		NTS
		CUPPED WASHER
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8 7 6 5 4 3 2 1

A